



The Revenge KR842VHD Amplifier

Don't tell this author tube technology is passé. Using a latest-generation tube from Czechoslovakia, he's put together a high-performance SE amp. **By Mauri Pännäri**

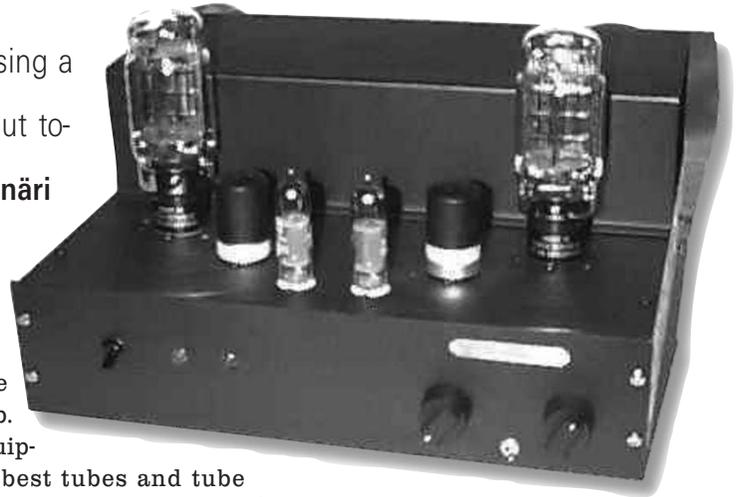
This basic high/medium power SE amp uses the best-quality components available on the market, such as the new KR842VHD high dynamic power triodes and Lundahl C-core transformers. I put special effort into choosing the driver tube: the old telephony workhorse C3m in triode mode and capacitor-coupled. The pre-driver 12BH7 is a proven low-gain component for good and detailed sound, too. Simple, although not very cheap, the result is a quiet, dynamic unit, sonically different from the usual 300B designs.

INTRODUCTION

Hi-fi (and lately, tube hi-fi) has been my hobby for about 35 years. There have been many things to see—from some clever innovations to circuit and theory nonsense. I thought, as many others probably have, that the tube times were totally over and the development ceased until the '80s, when I found Jean Hiraga's book of Japanese tube trends in my hand.

At that time I was partly involved in tube technology at Telecom Finland (now Sonera Corporation). I headed the repair work of professional speech transmission measuring equipment, older oscilloscopes, and other tubed

PHOTO 1:
The completed amp.



test gear in the repair center lab. This kind of equipment used the best tubes and tube types available on the market, without consideration of cost.

Many used samples were available, so I began to experiment with some promising circuits and came to the well-known single-ended push-pull (SEPP) bridge design, which was invented here in Finland in the mid-50s by a legendary national radio and hi-fi guru, Tapio M. Köykkä (1911-1994). SEPP can be traced to his two patents from that time, which were immediately copied in the US and Germany by Electro-Voice and Philips. This background is not commonly known, and the origin of the concept is most often attributed to Electro-Voice. This circuit is the mother of current OTL tube designs of a particular category.

My then new SEPP 4W 6BX7 triode construction was such an excellent performer that I had to sell my Yamaha 1010 top receiver right away. I thereafter played happily for many years with my SEPP (it's still in full service at my summer house). However, around that time I happened to have some 4300A carrier-wave transmission telecommunications tubes made by Standard Telephones and Cables (STC) in England, and was inspired at last to try a single-ended design with these old direct-heated triodes, which are very scarce today. This is actually the same tube as the 300B

with identical electrical STC data to the STC 4300B.

I also saved some STC 4328A drivers from work. This is like the WE 310A but with a 7.5V heater. Both of these STC types were unused spare parts for telephone 12-channel open-wire carrier-wave telephony transmission amplifiers from the '50s. The 4300A was the open-wire line transformer power feeder (I have a plan to build a STC-tubed replica of the WE 91B amp in the future).

TUBE SELECTION

Over four years ago I selected my own SE driver tube for a 300B-type DHT by listening to a variety of tube types and manufacturers in my capacitor-coupled circuit, as samples were easy for me to get. At last I decided: Siemens C3m in triode mode with excellent sound and good swing capability. This long-life steel pentode was common in the '50s and '60s as a channel amplifier in German speech carrier-wave telecommunications equipment and also in measuring equipment, despite its expense. The market price now is upwards of \$50, available from major dealers. The steel-shield construction holds a glass envelope within and has a mesh anode structure.

I ordered my Tango U-808 output transformers from Japan, because there

ABOUT THE AUTHOR

Mauri Pännäri (M.Sc. e.e.) has worked 30 years in professional telecommunications repair, construction, measurement, planning, and research at Telecom Finland (now Sonera Corporation). Hi-fi has been his hobby from the age of 15, when he built his first tubed amp with 2x EL84s. He enjoys classical music, as well as rock and roll, as played through his vintage 300 ltr 15" Tannoy Monitor Golds. He mainly spends his free time with his family at a well-stocked inland lake in the southern part of Finland.

were none available in Finland at the time. I have been happy with my 300-type SE for years, although I've tried various other circuits beneath.

During the 1999 Hi-fi Fair in Finland I happened to meet Dr. Riccardo Kron and his wife, founders and owners of KR Enterprise, which was offering some of its top Czech amplifier models in Finland. We discussed at length DH tubes, vacuum transducers (the high power tube component from KR), and using them in constructions. After that, my wife and I visited the Krons in Prague, seeing and hearing much about DH tube manufacturing in the old Tesla tube lab premises they now own.

In addition to the existing models, we listened to a new tube, the KR842VHD, which was just in the release phase in the factory, and is now used in one of KR Enterprise's top amp models. It is also available to constructors worldwide via dealers (also here in Finland) as a next-generation 300B replacement or a basis for something better. I was very impressed by its sonic potential.

I decided to build a totally new SE construction, which I present here (*Photo 1*). I was, however, curious and plugged my new 842 tubes into my old 4300 design. After trimming the DC heater voltage for bigger current, they flashed their sonic potential with 300V/70mA supply only.

The dynamics I heard again caused me difficulty in choosing output transformers of comparable quality for the new construction. I decided to purchase the whole iron set from Lundahl (Sweden), as I noted some good references in various articles and on the net, and the prices were reasonable. Mr. Lundahl was also very helpful and the delivery was quick.

DESIGN

The KR842VHD output tubes work here (*Fig. 1*) with 420V/95mA with a fixed bias of about -62V, which is provided with a separate 3VA transformer via 180kΩ resistors to the grids. The rectified 5.9V AC heater voltage is just right and will accommodate other 5V/1A 300-type tubes as well. The tube is loaded with Lundahl's LL 1623, a C-

core multi-winding quality SE iron.

My version is specified to 90mA max, but can be used, according to Mr. Lundahl, for even 105mA flux with essentially higher main inductance than the following standard version with a bigger air gap for 120mA. Its numerous secondaries are coupled for 3kΩ anode load with a printed circuit board, "PCB_C," available from the manufacturer (this can be done by wiring also). There is nearly 2dB local feedback by connecting the output secondary to the cathode. This is a trick that non-feedback purists

can use with positive properties and was long ago used even with a 1:1 ratio in some commercial push-pull designs, such as Quad, MacIntosh, and Finnish Köykkä. It increases the DC magnetization flux of the output transformer by about 5%, which is marginal.

I have had very good results with high-mu tubes in my other SE trials. If you have mu around 20, you can have 5-7dB of feedback and a very fixed bass end from a modest power SE. Here the practical influence is quite small with the tube-mu around 4. This tube has the



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ECC85 6.60	EL84 5.50	6146B 11.00	B9A (Ch or PCB) 0.60
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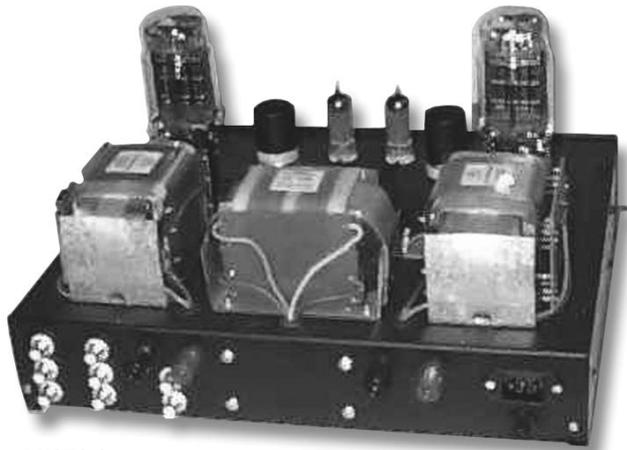


PHOTO 2:
With top cover removed.

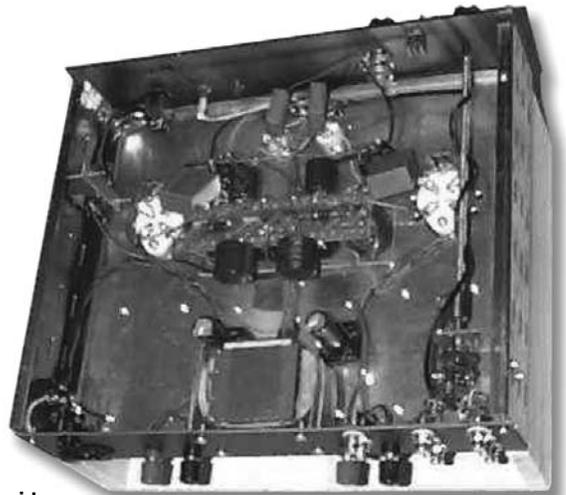


PHOTO 3: Amp underside.

set/balance potentiometer in place of the voltage divider to adjust the input to the maximum level used frequently.

There is not much more to say about the basic circuit. It is elementary and proven with no tricks. Sound relies on top-quality components and tubes and their sonically proven match.

CONSTRUCTION

I constructed the amplifier around an old 19" rack case, which I narrowed and

shortened, and used a new cover/back of 1.5mm aluminum as the mounting template, painted black. You can use any suitable case (such as a Hammond), or make your own. The Lundahl transformers are no Miss World beauties (Photo 2), so I constructed an aluminum cover for them as shown in Photo 1.

The Lundahl LL1638 choke is under the chassis. All irons have 90° physical axis relation, more as a good design factor for these low leakage C-core irons.

The input selection switch is located near the inputs in the back corner behind a rotation bar, so no screened wires are needed there (Photo 3). You could also consider using small relays for this purpose, activated by a front panel switch.

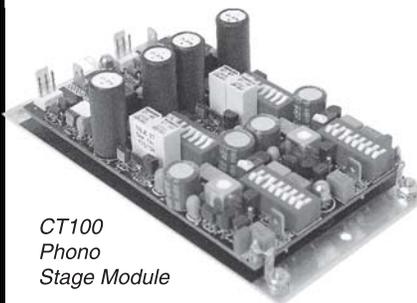
The power supply is conventional (Fig. 3). Separate 5.9V windings from the universal (115/230V) Lundahl LL1648 mains transformer feed the output tube heater rectifiers. I finally re-



CT2 6-gang
volume control for A/V Audio

General attenuator specifications

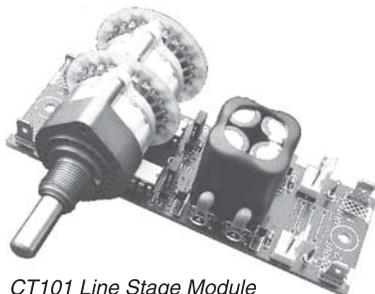
Number of steps:	24	
Bandwidth (10kOhm):	50	MHz
THD:	0.0001	%
Attenuation accuracy:	±0.05	dB
Channel matching:	±0.05	dB
Mechanical life, min.	25,000	cycles



CT100
Phono
Stage Module

CT100 key specifications

Gain (selectable):	40 to 80	dB
RIAA eq. deviation:	± 0.05	dB
S/N ratio (40/80dB gain):	98/71	dB
THD:	0.0003	%
Output resistance:	0.1	ohm
Channel separation:	120	dB
Bandwidth:	2	MHz
PCB dimensions:	105 x 63	mm
	4.17 x 2.5	"



CT101 Line Stage Module
with a stereo CT1 attenuator added.

CT101 key specifications

Gain (selectable)	0, 6 or 12	dB
Bandwidth (at 0dB gain)	25	MHz
Slew rate (at 0dB gain)	500	V/uS
S/N ratio (IHF A)	112	dB
THD	0.0002	%
Output resistance	0.1	ohm
Channel matching	± 0.05	dB
PCB dimensions:	100 x 34	mm
	3.97 x 1.35	"

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placed the 47Ω potentiometer (P1) with two 33Ω/2W fixed resistors, but you can install these at the outset. The other two 6.6V heaters are in series—the center earthed—to feed 13.2V for the driver and front end tubes.

You need a small 2× 3V/3VA aid transformer to provide 3V extra to both ends of the center earthed 13.2V for the C3ms, reaching over 19V total; 19–21V is acceptable here. The grid bias is provided by a separate 30V/3VA transformer, and mine gives around –60V DC with no load. This depends on the mains voltage and the transformer and may need some trimming.

Typically these small PC-board transformers provide about 35% overvoltage with no load as used here. They can be conveniently fixed by a strip of PC board with holes at the ends and two 40mm-long bolts upside down against the case, wires welded directly to the pins. Both the small transformer primaries are behind the fuse F1—although not drawn in the schematic—from where I also dropped the mains switch and pilot light.

You can cut at the point X in the output amplifier schematic (Fig. 1) to add a 10–50Ω/1W aid resistor in series to lift the negative bias voltage if needed, roughly with –1V/10Ω add. It may be a good idea to put some 100Ω here in the initial phase and then come down to reach the anode current value in the region of 90–100mA. I finally left 33Ω for 95mA, not wanting to change to a new 36V AC secondary bias transformer. This can also be done, but needs a voltage splitter/potentiometer for adjusting for the bias needed.

The aid resistor also has a bonus of stabilizing the current to some degree, and I noticed no sonic or measurable side effects as left unshunted. The semiconductor-rectified anode supply uses 400V capacitors for switched-mode power supplies in series with paralleled voltage dividers, forming a pi-filter with the choke. The driver and the pre-stage have additional RC-filtering. Purists can use tube rectification here with possible choke input, selecting a different mains transformer accordingly and getting a delayed anode voltage as a bonus.

A trick I've recently seen is to use

two semiconductor diodes and two tubes or a double tube in a Graetz bridge arrangement with all the good and bad properties of tube rectifiers. You need only one anode voltage winding then. GZ34 could be good, or you could use two color TV boosters, e.g., EY500s. The anode voltage will be about 30–40V lower. I have not tested them in this amplifier. You could also try hexfreds.

I have switched mains on to my old 4300s (without any anode delay or heater softening) several times daily for nearly five years with exactly the same kind of power supply for 300V as here. It has been useless to research information about the meaning of delayed anode voltage instead of the “would be good or necessary” nonsense frequently offered, and this gives me the impression the subject is not very meaningful in our 80-year tube time frame. The same holds for soft heater start-up. I seldom saw them in professional equipment where selenium or diode rectification provided immediate full anode voltage to “shock heated” tubes, when heading the centralized repair work of tubed telephony and measuring equipment in the beginning of my career.

OPTIONS

Those who choose to, and have skills to experiment, can try some changes of interest. If it is impossible to get C3m tubes, you could try ECC81 or its corresponding telephony type 33A/101K, which was sonically the second best driver for my tastes for my earlier 4300 design. It has a gain of about 40 here and needs different load and biasing. You can try 30–40k at the anodes with 5mA. You can also parallel-couple the halves.

With this tube there is sensitivity without a pre-stage for a CD player. However, I recommend you keep on the C3m for best sonic results. You can, if you prefer, use an SRPP pre-driver built around the two front-end tubes; it was my original idea to install two double tubes here for stereo to maintain flexibility to easily work with various front ends. Cathode-follower

haters can leave one tube or parallel-couple the tube halves for a normal gain stage in each channel.

E182CC (7119) is a good, proven tube candidate for the front end, too. Still, you could try semiconductor current generators as anode loads (e.g., “Camille cascodes,” which withstand, however, only about 300V). I have prototyped this end amp with an E182CC having 3mA constant-current semiconductor loads from 120V in the test phase, and the result was fine, although maybe with a more “sterile” sound influence. There are a lot of options available, which I leave to you.

After having tried various tricks and possibilities during my years of experi-

TABLE 1
THE REVENGE KR842VHD
AMPLIFIER PARTS LIST
(PER ONE CHANNEL,
ALL RESISTORS ½W
UNLESS OTHERWISE NOTED)

END AMPLIFIER

R1	330k
R2	1k2
R3	22k/2W
R4	180k
R5	560R
R6	3k3/2W
P1	47R/2W wirewound potentiometer, see text
F1	Fuse T315mA (slow)
C1	560µF/16V electrolytics
C2	100µF/550V electrolytics
C3	0.22µF/1250V polypropylene Wima FKP, see text
T1	Lundahl SE transformer LL1623/90mA

PRE-STAGE

R7	82k
R8	39k
R9	100k
R10	7k9, see text
R11	270k
R12	22k
R13	560R
R14	33k/1W
P2	100k stereo log pot cermet or other high quality
C4	100µF/10V electrolytics, tantalum
C5	22µF/550V electrolytics
C6	2.2µF/250V polypropylene Wima MKP 10
SW	2 × 3 switch, e.g., Elma gold-plated

POWER SUPPLY

T1	Lundahl universal mains transformer LL1648
L1	Lundahl 10H anode choke LL 1638
T2	Transformer 2 × 3V/3VA out, see text
T3	Transformer 30V/3VA out, see text
B1	Diode bridge 1000V/4A, see text
B2, B3	Diode bridge 100V/20A
B4	Diode bridge 200V/1A
C7–C10	330µF/400V electrolytics
C11	100µF/100V electrolytics
C12, C13	10mF/16V electrolytics
R15–R18	100k/2W
F2	Fuse T1A (slow)

menting, my ears felt as though they were returning home with my 12BH7 "normal" stage here. For skilled experimenters the field is endless, and there really are nuance differences in sound, the best remaining unfound (luckily). Also, the working point of the voltage gain stage makes a difference.

High-current enthusiasts may increase the first stage current. I have noticed special "nuance switches" in some designs for pre-stage bias. Here, however, you should not lift the cathode follower's DC voltage much over 100V to remain safe with the maximum positive DC + AC under 200V, as specified for the 12BH7 tube as heater grounded! For other tubes, see their data sheets for safe operation in this respect.

There is the point Y in the preamp schematic (Fig. 2). If you cut there you can eliminate the cathode capacitor and experience a little bit different sonic result—at the expense of smaller, but sufficient, gain. My last trial was

with the Philips Miniwatt E80CC, which fits pin-to-pin, but you must change the cathode resistor R10 in each channel from 7.9k to 3.4k to achieve 100–110V at the anode. This tube sounds very relaxed here without the cathode bypass. This is an excellent preamp, even though it was built separately for different purposes.

If you want to use other UX4-socket 5V output-tubes, there is a wide variety to try. The sound is typically different in each case. Remember to adjust the bias for the anode current needed; the heater is sturdy as such for any current at 5V up to about 2.5A DC.

With these good irons and driver tubes, I recommend the new KR842VHD high dynamic tubes for something sonically better than usually heard. If you are not sure what to do, follow the types and values presented here; the result is good. Remember the safety factors!

The bandwidth of the amp is from

10Hz to over 30kHz within 1dB. I don't like to go any further than this.

I had the opportunity to listen to the best KR amplifiers in Prague and also here at a local dealer (Ideale High Fidelity, Finland), and to me they have their recognizable, detailed, and more dynamic sound, different from my traditional 300s. In my opinion, my design has reached the same authoritative level, which fits my purpose. The power, over 13W, is also more than sufficient for my 15" 95dB/W Tannoy Monitor Golds, allowing play within the first and cleanest SE watt in normal listening and also reaching live-like orchestra sound frontiers when necessary. ❖

COMPONENT SOURCES

www.kr-enterprise.com
 KR842VHD tubes, including list of dealer sources
 Billington Export Limited
 Gilmans Industrie Estate
 Billingshurst, West Sussex
 RH14 9EZ, England
 billingtonexport@btinternet.com
 (see also advertisements in GA)
 C3m tubes/bases
 www.lundahl.se
 Lundahl transformers, including list of dealer sources

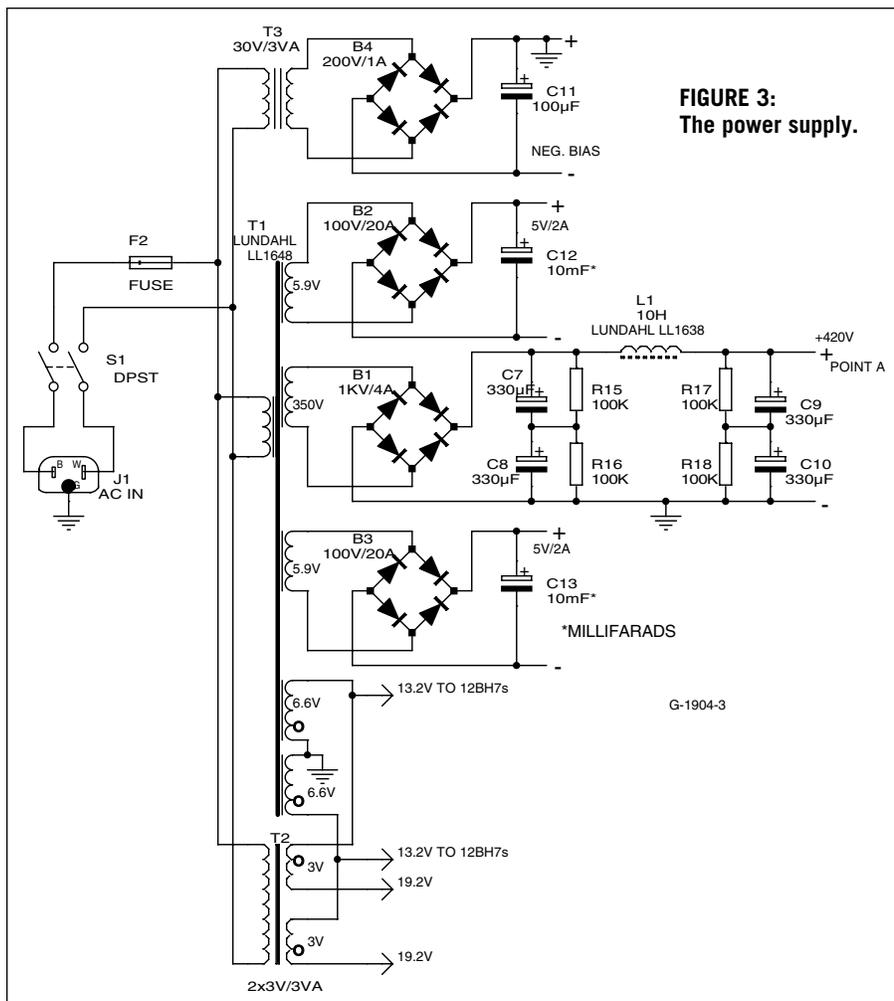


FIGURE 3:
The power supply.

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